

800-798-1968 SHIELDAG.COM



Quality Agricultural Equipment

Manufacturers of:

V-Blades • Sweeps • Chisels & Spikes • Disc Blades • Drill Discs & Hoe Drill Points Related Tillage & Planting Hardware • Fertilizer Knives • Shanks • Coulter Blades • Crop Savers Precision Planting Equipment • Conservation Ripper Points • Strip Till Points • Fertilizer Row Units

Distributors of:

Belted Grain & Fertilizer Conveyors • Salt & Material Handling Conveyors • Seed Handling Equipment Round Baler Belting • Milo Guards & Crop Savers

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Warranty

Shield Agricultural Equipment (ShieldAg) and Acra-Plant warrant our products to be free of defects in materials and workmanship for a period of 180 days after the date of end user (consumer) purchase from the dealer. The warranty for whole goods equipment shall be exactly the warranty offered on these products by the original equipment manufacturer, and their individual warranties shall replace this warranty. This warranty does not apply to item(s), equipment or component parts that are found to have been subject to abuse or inadequate maintenance, that have been altered in any way or that have been used beyond their advertised capacity, rating or intended use. This warranty shall be for the repair or replacement of the defective item(s) at the sole discretion of Shield Agricultural Equipment. Any warranty replacement or repairs shall be subject to pro-rated consumer usage deductions as outlined below. Any warranty on tillage items expires after 1/2" of edge wear has occurred. Chrome products are warranted for defects in material and workmanship only, and the pro-rating system and 1/2" edge wear rule does not apply to chrome products. Chrome products are not guaranteed for use in rocky or frozen ground. This warranty does not extend to labor incurred in removal or replacement of any item(s). ShieldAg shall not be liable for incidental or consequential damages arising out of the use or inability to use the item(s) for any purpose whatsoever.

Execution of consumer rights for warranty repair or replacement:

- 1. Consumer must provide the dealer with evidence of date of purchase of the item(s) to be considered for warranty. This evidence shall be in the form of a copy of the invoice or bill of sale for the item(s) and this evidence shall accompany the item(s) alleged to be defective.
- 2. The dealer shall provide ShieldAg with #1, above, and with a copy of the ShieldAg invoice to the dealer for the same item(s).
- 3. The ShieldAg Territory Manager or the dealer shall complete a ShieldAg Returned Goods Authorization (RGA) for the item(s) alleged to be defective. It is the dealer's responsibility to return the item(s) to ShieldAg at the dealer's expense; however, the Territory Manager may elect to return the items(s) to ShieldAg via our truck. Extension of this courtesy does not constitute the final decision to authorize warranty replacement or repair for the item(s).
- 4. Upon receipt of the item(s) alleged to be defective and the RGA, the ShieldAg engineering department will inspect the item(s). The engineering department will have sole discretion to authorize warranty replacement or repair.
- 5. ShieldAg engineering department shall assign the pro-rated wear factors to all item(s) subject to a warranty claim. Since the range of item(s) varies widely, the assignment of pro-rated wear factor deductions shall be done in good faith, working with the ShieldAg Territory Manager, the dealer and the consumer. In general, warranty will be pro-rated for wear up to 1/2" of edge wear on the item(s). Any warranty on tillage items expires after 1/2" of edge wear has occurred. The pro-rating system and 1/2" edge wear rule does not apply to chrome products.
- 6. ShieldAg will at its sole discretion replace or repair the item(s) found to be defective, less the prorated wear factors. ShieldAg will return the item(s) that have been repaired or replaced to the dealer including free return transportation via the mode of our choice.

Notes on Implied Warranties and Limitations

There is no implied warranty of merchantability or fitness for a particular purpose. Some states do not allow limitations on implied warranties of merchantability or fitness for a particular purpose, so this limitation may not apply in a given state. Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation may not apply in a given state.

Shipments & Returns

This "Shipments and Returns Policy" outlines the rights and obligations of Shield Agricultural Equipment (ShieldAg) dealers with regards to discrepancies in shipments and returns of unsold items to ShieldAg.

Shipments

ShieldAg must be informed of any shortages in shipments within ten (10) days of the arrival of that shipment or shipments at the dealer or end user (in the case of drop-shipments from ShieldAg to the end user). Shortages for truck shipments via LTL, UPS or other common carrier should be forwarded to the carrier for adjustment via freight claim. Shortages deemed by ShieldAg corporate office or our Territory Managers to be our responsibility will be corrected through a credit on the account of the dealer or through replacement of the item(s) that were missing from the shipment. It is the sole responsibility of the dealer to count the item(s) received on shipments and to make appropriate claims for shortages within ten (10) days of the receipt of the item(s).

Execution of dealer rights for shipments:

- Dealer shall provide ShieldAg with a copy of the ShieldAg packing slip (pick list) highlighting the item(s) that were alleged to be missing. A copy of the packing slip is to be faxed or mailed to ShieldAg within ten (10) days of the receipt of the shipment.
- 2. The ShieldAg Territory Manager may at our discretion be asked to visit the dealer and examine the shipment and shortage prior to extending credit or replacing the items.
- 3. ShieldAg will at its sole discretion replace the missing item(s) or credit the dealer account for the net dealer cost of the item(s) found to be missing. If replaced, ShieldAg will replace the missing item(s) to the dealer including free return transportation via the mode of our choice.

Returns

ShieldAg does not have any types of oral or written agreements, contracts or arrangements of any type, between ShieldAg and our dealers or distributors that provide for the rights and obligations of the parties with respect to the purchase or sale of equipment or repair parts, beyond the standard obligations created by purchase orders and acceptance of same, for ShieldAg parts. ShieldAg therefore does not fall under any state's "buy back" laws. ShieldAg will not allow returns for any items purchased as "special order" or non-standard as modified for a custom application. ShieldAg will accept the return of standard-stocked new item(s) originally purchased into dealer or distributor stock from ShieldAg for a period of two (2) years from the date of original purchase from ShieldAg. All items returned must be current to the stream of commerce and not deemed to be obsolete. Returned item(s) in new and merchantable condition shall be subject to a thirty percent (30%) restocking charge. Any item(s) requiring rework, repackaging or repainting will be accepted only with a revised (and increased) restock charge after inspection at ShieldAg.

Execution of dealer or distributor rights for returned goods:

- 1. Dealer or distributor shall provide ShieldAg with a copy of the original invoice for the item(s) to be returned and a written explanation of the reason for return.
- 2. The ShieldAg inside salesperson or territory manager will work with the dealer or distributor to complete a ShieldAg Returned Materials Authorization (RMA), also known in the industry as an RGA (Returned Goods Authorization) for the item(s) to be returned. Upon inspection of the original invoice and the written explanation for return, the ShieldAg Inside salesperson or territory manager will authorize return of the item(s) for inspection and subsequent credit. It is the dealer's responsibility to return the item(s) to ShieldAg at the dealer's expense. Receipt of items does not constitute the final decision to extend returned goods credit for the item(s).
- 3. Upon receipt of the item(s) and the completed RMA (RGA), ShieldAg will inspect the items for merchantability and general condition. Credit on account will only be applied after the items have been inspected and accepted. Credit against the dealer or distributor account receivable will be applied less the thirty percent (30%) restocking charge. There will be no cash refunds for returned items. The ShieldAg territory manager or inside salesperson will communicate (to the dealer or distributor) acceptance (or rejection) of the returned goods and the final credit amount.
- **4.** This Policy dated 12/01/2020 supersedes all previous written or oral Returned Goods polices.

Shield	Liquid		Bar Size	(inches)	
Bar Size	or NH3	Manufacturer	Vertical	Horizontal	Applicator notes
6X4	LIQ	Dalton	6	4	dual gang, 12 coulters
6X4	NH3	Dalton	6	4	DW3000, DW6000-series
			Bar Size	(inches)	
Bar Size		Manufacturer	Vertical	Horizontal	Applicator notes
4X4	LIQ	DMI/CNH	4	4	small bar
6X4	LIQ	DMI/CNH	6	4	large bar (NPX 2800)
6X4	NH3	DMI/CNH	6	4	3000-series
6X4	NH3	DMI/CNH	6	4	4000-series
6X4	NH3	DMI/CNH	6	4	5000-series & NPX 5300
			Bar Size	(inches)	
Bar Size		Manufacturer	Vertical	Horizontal	Applicator notes
7X7	LIQ	Blu-Jet	7	7	AT 3000
6X6	NH3	Blu-Jet	6	6	AT 5000
4X6	NH3	Blu-Jet	4	6	Land Runner
6X6	NH3	Blu-Jet	6	6	AT 6010
			Bar Size	(inches)	
Bar Size		Manufacturer	Vertical	Horizontal	Applicator notes
7X7	LIQ	Progressive	7	7	2500 & 2450
5X7	NH3	Progressive	5	7	1300
			Bar Size	(inches)	
Bar Size		Manufacturer	Vertical	Horizontal	Applicator notes
7X7	LIQ	Fast Distr.	7	7	8100 main frame
7X5	LIQ	Fast Distr.	7	5	8100 flip wings
6X4	LIQ	Fast Distr.	6	4	8129 twin gang
			Bar Size	(inches)	
Bar Size		Manufacturer	Vertical	Horizontal	Applicator notes
6X4	LIQ	Schaben	6	4	LA9000 liquid
			Bar Size	(inches)	
Bar Size		Manufacturer	Vertical	Horizontal	Applicator notes
7X4	LIQ	КВН	7	4	Liquid applicator
			Bar Size	(inches)	
Bar Size		Manufacturer	Vertical	Horizontal	Applicator notes
6X4	LIQ	Clark	6	4	N/A
			Bar Size	(inches)	
Bar Size		Manufacturer	Vertical	Horizontal	Applicator notes
4X6	LIQ	Ag Systems	4	6	6000-series
4X6	NH3	Ag Systems	4	6	7200 & 8000-series
-			Bar Size	(inches)	
Bar Size		Manufacturer	Vertical	Horizontal	Applicator notes
6X4	LIQ	P & H Mfg.	6	4	2880
4X6	NH3	P & H Mfg.	4	6	2897
Noto	Ch. L.I.A.	o ACAE standard to	1 1		

Note: ShieldAg uses ASAE standard tool bar sizing

VERTICAL first, Horizontal second: DMI uses the opposite terminology

Single Tool Bar Mounting System for SPRING-SHANK MOUNT SHIELDAG 800-798-1968

For use with coulter arm and blade

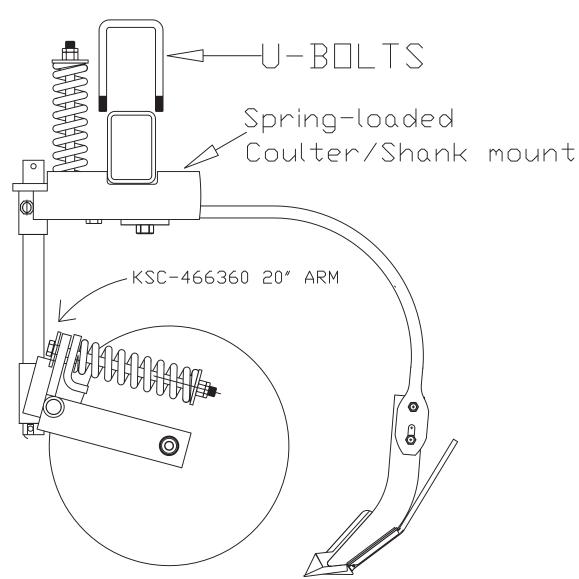
Where customer needs to mount everything possible to one t

Where customer needs to mount everything possible to one tool bar Tool Bar size VERTICAL DIMENSION FIRST, HORIZONTAL DIMENSION SECOND EXAMPLE 4 X 6 means 4" vertical X 6" horizonal

Bar size	Spring-loaded	Heavy-duty double spring	U-bolts	
Vert X Horiz	Coulter/Shank mount	Coulter/Shank mount	2 per row	20" Arm
4X4	KSC-466540	KSC-466540X	AP-500529	KSC-466360
6X4	KSC-466540	KSC-466540X	AP-505530	KSC-466360
4X6	KSC-466560	KSC-466560X	AP-505529	KSC-466360
6X6	KSC-466560	KSC-466560X	AP-505018	KSC-466360
5X5	KSC-466750	KSC-466750X	AP-500539	KSC-466360
5X7	KSC-466570	KSC-466570X	AP-500537	KSC-466360
7X7	KSC-466570	KSC-466570X	AP-500538	KSC-466360

CHOICE OF SHANK: KSC-1298, KSC-1298WP, KSC-1290, KSC-1295, KSC-1299 Bolt for bolting the shank to the clamp 106-E3 3/4-10 X 3" hex bolt grade 5

NOTE: KSC-466370 24" Coulter Arms are not designed for use with Single Toolbar CS Mounts



Shield Ag 800-798-1968

Single Tool Bar Mounting System for RIGID SHANK MOUNT

For use with coulter arm and blade

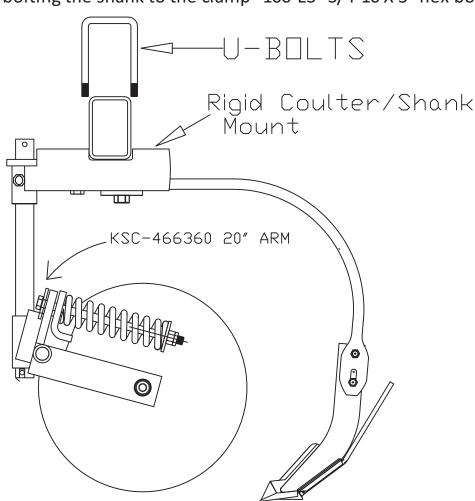
Where customer needs to mount everything possible to one tool bar

Tool Bar size VERTICAL DIMENSION FIRST HORIZONTAL DIMENSION SECOND

Tool Bar size VERTICAL DIMENSION FIRST, HORIZONTAL DIMENSION SECOND EXAMPLE 4 X 6 means 4" vertical X 6" horizonal

Bar size	Rigid CS Mount	U-bolts	
Vert X Horiz	Tool Bar Clamp	2 per row	20" Arm
4X4	KSC-466392	AP-500529	KSC-466360
6X4	KSC-466392	AP-505530	KSC-466360
4X6	KSC-466396	AP-505529	KSC-466360
4X6	KSC-466396-KSC95	AP-505529	KSC-466360
6X6	KSC-466396	AP-505018	KSC-466360
5X5	KSC-466751	AP-500539	KSC-466360
5X7	KSC-466397	AP-500537	KSC-466360
7X7	KSC-466397	AP-500538	KSC-466360

CHOICE OF SHANK: KSC-1298, KSC-1298WP, KSC-1290, KSC-1295, KSC-1299
Bolt for bolting the shank to the clamp 106-E3 3/4-10 X 3" hex bolt grade 5



Double Tool Bar System (front bar and back bar) with SPRING BUNDLE shank mounts Mount coulter system on Front bar

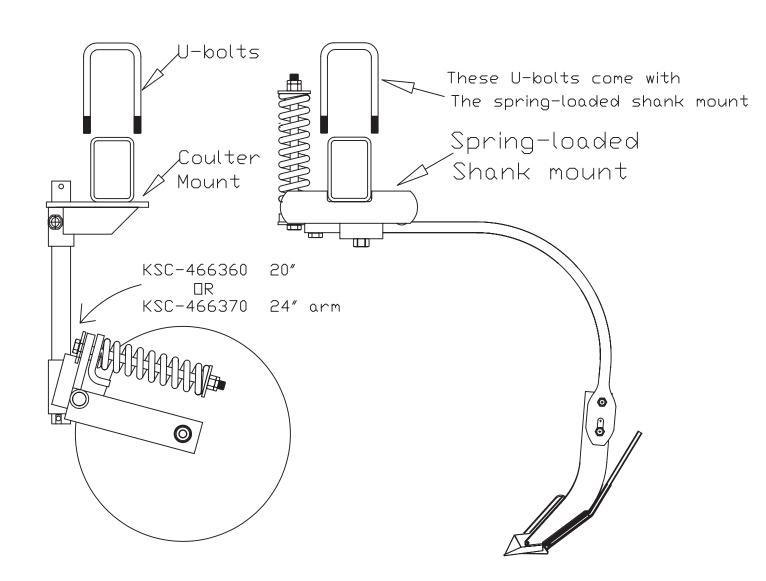
Mount Shanks on rear bar

Tool Bar size VERTICAL DIMENSION FIRST, HORIZONTAL DIMENSION SECOND

EXAMPLE 4 X 6 means 4" vertical X 6" horizonal

S-series clamps come with U-bolts Bar Size **Coulter Mount** Front Bar Standard Heavy-Duty Vert X Horiz On Front Bar U-bolts (quantity) 20" Arm 24" Arm Spring Bundle Spring Bundle 6X2 KSC-466340S AP-500534 (1) KSC-466360 KSC-466370 N/A N/A 4X4 KSC-466340S AP-500531 (1) KSC-466360 KSC-466370 S-1244SL S-1244SLX 6X4 KSC-466340S AP-500532 (1) KSC-466360 KSC-466370 S-1264SL S-1264SLX 4X6 KSC-466670 AP-505532 (2) KSC-466360 KSC-466370 S-1246SL S-1246SLX S-1266SL KSC-466670 AP-500533 (2) KSC-466360 KSC-466370 6X6 S-1266SLX 5X7 KSC-466670 AP-500535 (2) KSC-466360 KSC-466370 S-1257SL S-1257SLX 5X5 KSC-466370 S-1255SL S-1255SLX KSC-466572 AP-505126 (2) KSC-466360 7X7 KSC-466670 AP-510755 (2) KSC-466360 KSC-466370 S-1277SL S-1277SLX

CHOICE OF SHANK: KSC-1298, KSC-1298WP, KSC-1290, KSC-1295, KSC-1299 Bolt for bolting the shank to the clamp 106-E3 3/4-10 X 3" hex bolt grade 5



Double Tool Bar System (front bar and back bar) with Rigid Mount Shank Mount coulter system on Front bar

Mount Shanks on rear bar using KSC-12 series clamps or Lollipop-style clamps Tool Bar size VERTICAL DIMENSION FIRST, HORIZONTAL DIMENSION SECOND

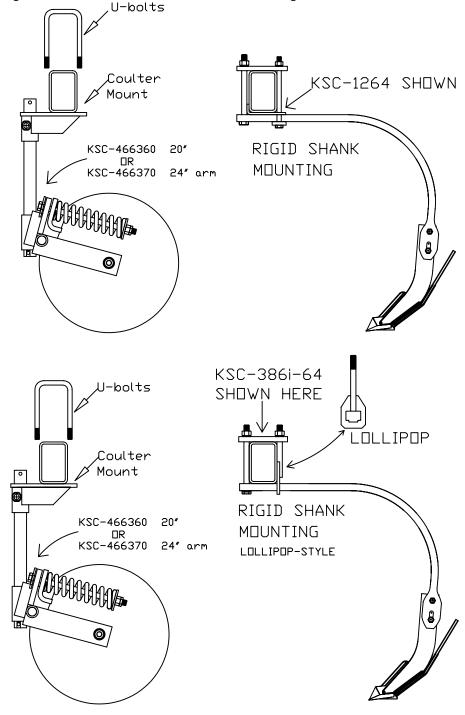
EXAMPLE 4 X 6 means 4" vertical X 6" horizonal

Bar Size	Coulter Mount	Front Bar			Rigid Mount	Lollipop
Vert X Horiz	On Front Bar	U-bolts (quantity)	20" Arm	24" Arm	Clamp Set	Clamp Set
6X2	KSC-466340S	AP-500534 (1)	KSC-466360	KSC-466370	KSC-1262	KSC-386i-62
4X4	KSC-466340S	AP-500531 (1)	KSC-466360	KSC-466370	KSC-1244	KSC-386i-44
6X4	KSC-466340S	AP-500532 (1)	KSC-466360	KSC-466370	KSC-1264	KSC-386i-64
4X6	KSC-466670	AP-505532 (2)	KSC-466360	KSC-466370	KSC-1246	KSC-386i-46
6X6	KSC-466670	AP-500533 (2)	KSC-466360	KSC-466370	KSC-1266	KSC-386i-66
5X7	KSC-466670	AP - 500535 (2)	KSC-466360	KSC-466370	KSC-1257	KSC-384-57
5X5	KSC-466572	AP- 505126(2)	KSC-466360	KSC-466370	KSC-1255	KSC-384-55
7X7	KSC-466670	AP-510755 (2)	KSC-466360	KSC-466370	KSC-1277	KSC-384-77

CHOICE OF SHANK: KSC-1298, KSC-1298WP, KSC-1290, KSC-1295, KSC-1299

Lollipop clamp sets listed include ONE lollipop and one bolt, with all hardware included

NOTE: Other Lollipop configurations and combinations available from ShieldAg



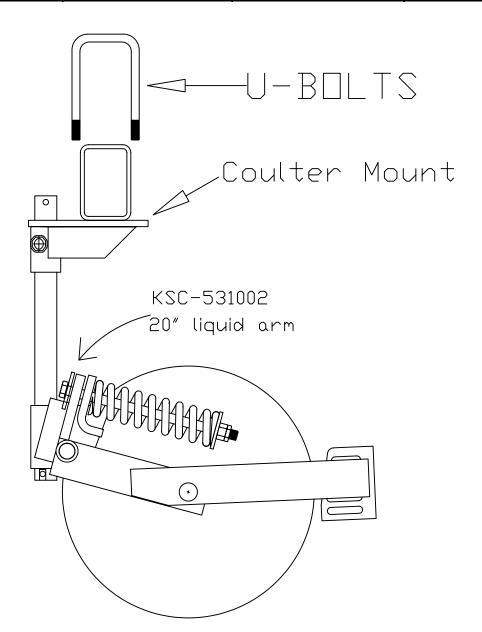
Single Bar LIQUID COULTER MOUNT

ShieldAG 800-798-1968

Tool Bar size VERTICAL DIMENSION FIRST, HORIZONTAL DIMENSION SECOND

EXAMPLE 4 X 6 means 4" vertical X 6" horizonal

Bar Size	Coulter Mount	Bar Mount	20" liquid
Vert X Horiz	On Front Bar	U-bolts (quantity)	Arm
6X2	KSC-466340S	AP-500534 (1)	KSC-531002
4X4	KSC-466340S	AP-500531 (1)	KSC-531002
6X4	KSC-466340S	AP-500532 (1)	KSC-531002
4X6	KSC-466670	AP-505532 (2)	KSC-531002
6X6	KSC-466670	AP-500533 (2)	KSC-531002
5X7	KSC-466670	AP-500535 (2)	KSC-531002
5X5	KSC-466572	AP-505126 (2)	KSC-531002
7X7	KSC-466670	AP-510755 (2)	KSC-531002



You can count on ShieldAg for any special application toolbar mount. These are just a few of the special mounting and shaft configurations available to make it easier for you to finish up a toolbar.







KSC-466340-4L (LEFT) and -4R (RIGHT)

- 4" offset mounts, moves coulter (vertical) shaft over 4" from centerline of mount
- For any application where you would be using KSC-466340S

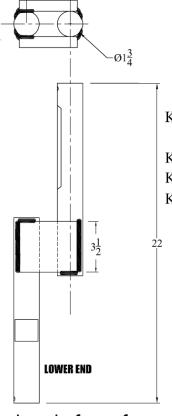
KSC-466571-4L (LEFT) and -4R (RIGHT)

- 4" offset mounts, moves coulter (vertical) shaft over 4" from centerline of mount
- For any application where you would be using KSC-466670

KSC-466635 3-1/2" Diamond Bracket (typical on some planter toolbars)

- We also have KSC-466633 for 3" diamond bars and KSC-466644 for 4" diamond bars
- Offset shafts allow you to move the row unit another 3" left, right, front, or back

We also have special alloy high-strength shafts for extreme applications



ALL SHAFTS ARE OFFSET 3"

KSC-466316 OFFSET RIGHT (SHOWN HERE)

KSC-466317 OFFSET LEFT KSC-466313 OFFSET FRONT KSC-466314 OFFSET REAR

COMES WITH: KSC-466315-C COLLAR and 2ea KSC-466360-RP716 7/16 X 3" spring pins

Extended mounts are also available to move the coulter shaft out front of the toolbar, if you have a special configuration, call us or send us a hand-sketch and we'll probably have something that will work for you.

Elotrodici

Left Hand Row Units KSC-531002LH

For these applications:

- Twin Row Corn (applying fertilizer outside of both rows)
- Inter-Row Double Applicators (2 applicators traveling between 30" or 36" rows)





Ask your territory manager for more details

(800) 798-1968

www.shieldag.com www.acraplant.com

Shield Disc Sealer

For Ammonia (NH3) Toolbars

- Heavy-duty construction with greasable tapered roller bearings in all joints
- Extra holes and slots in the arms, allowing the user to "crowd the knife" or turn blades around backwards—any adjustment needed for different soil types or conditions
- "Stepped slots" in the blade hub allow for use of just about ANY sealer blade on the market today. Hub will accept any standard 3/8, 7/16 or 1/2" blade hole pattern, and any standard sealer blade up to 18" in diameter
- 3-mounting U-bolts to assure that the unit stays tight on the shank, and Shield stocks U-bolts for Shield shanks (1 X 2 or 1-1/4 X 2 shanks) or "edge-on" shanks
- Service parts IN-STOCK

Easy Ordering:

KSC-441100 Complete sealer, with 18" notched blades, for "flat way" shanks KSC-441200 Complete sealer, with 18" notched blades, for "edge-bent" shanks

OR BUILD YOUR OWN:

- Upper and lower assembly
- U-bolts for your shank-style
- Blades of your choice and bolt kits to attach blades



Multiple blade styles available to suit your needs!













www.ShieldAg.com (800) 798

STOCKTOOLIE

From ShieldAg:

KSC-666460 Rolling Basket with CONVEX ("pumpkin") basket

KSC-666461 Rolling Basket with CONCAVE basket

For Strip-Till and Conventional Bars

- Installs on any 1 X 2 or 1-1/4 X 2 "Flat Way" shank
- Low-draft—unit just "trails" the shank without adding load
- Works in conjunction with any standard disc sealer system
- Smooth and form your berm for optimized wintering and spring planting
- Improves seed-to-soil contact during planting season
- Assists in sealing fertilizer products in the ground
- Choice of Berm-builder baskets—concave or convex, YOUR CHOICE
- · Transport lock to minimize damage while roading



KSC-666460 with Convex "pumpkin" basket



Perfect Shaping and Soil Control!





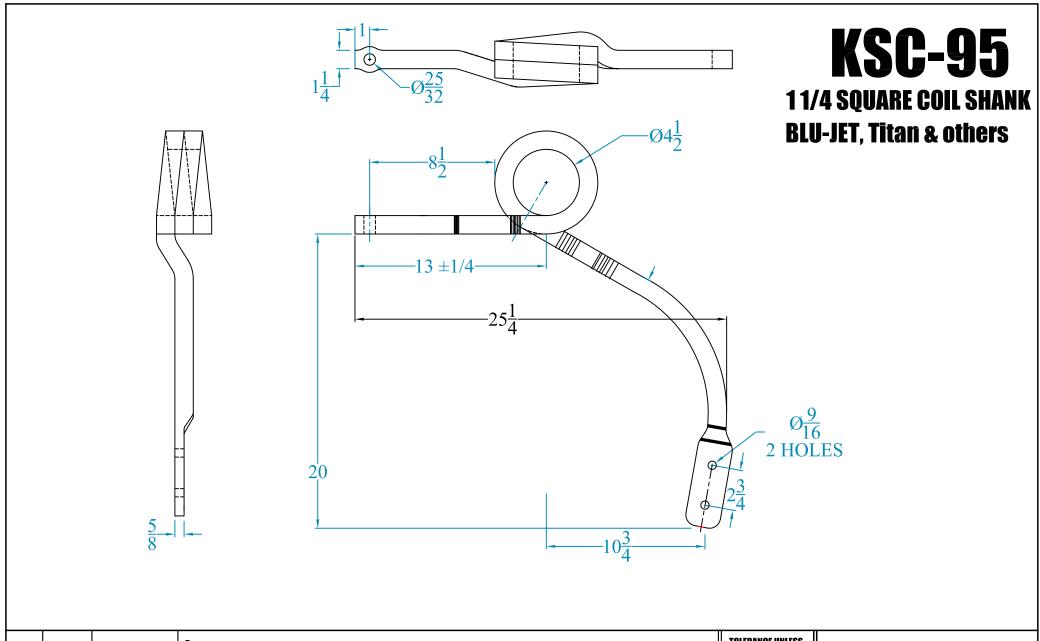




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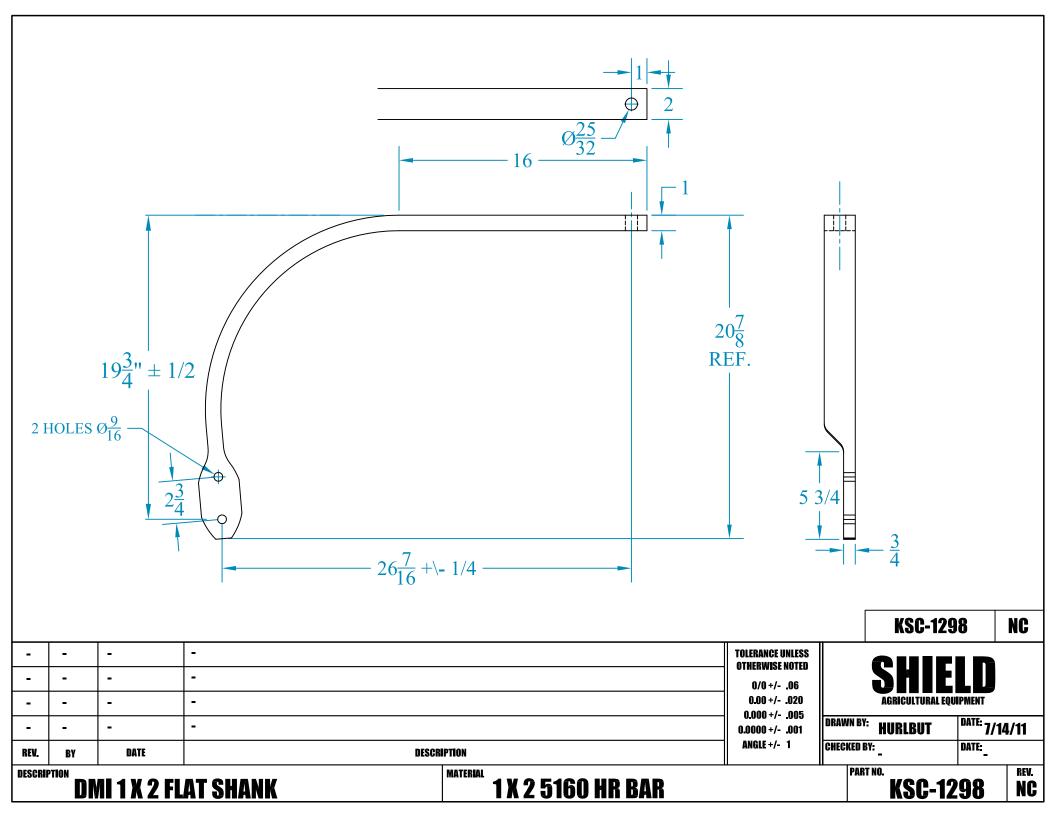


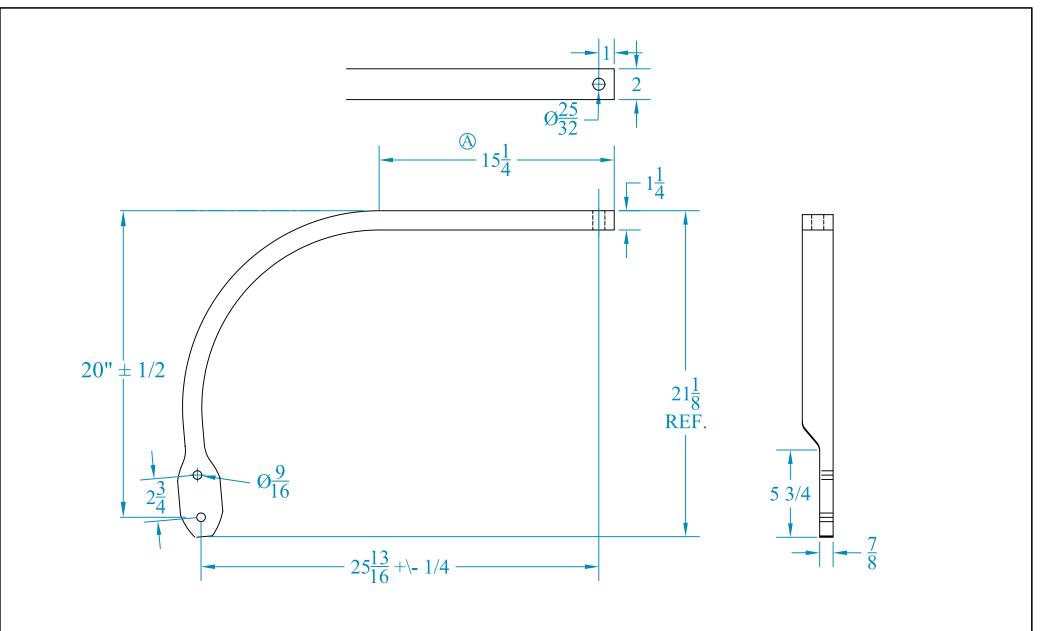
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REV.	ВУ	DATE	DESCRIPTION	ANGLE+/- 1	CHECKED BY: _	DATE:_
-	-	-		0.0000 +/001	DRAWN BY: SHORES	DATE: 2\23\09
-	-	-		0.00 +/020 0.000 +/005	AGRICULTURAL EQU	
-	-	-		0/0+/06	2HIF	
-	-	-		TOLERANCE UNLESS OTHERWISE NOTED		

TITAN/BLUE-JET 1-1/4 SQUARE SHANK

MATERIAL 11/4 SQ. 5160 HR BAR

REV. **KSC-95**





-	-	-	-	TOLERANCE UNLESS OTHERWISE NOTED	CUIF	
-	-	-	-	0/0+/06	2HIF	
-	-	-	-	0.00 +/020 0.000 +/005	AGRICULTURAL EQU	IPMENT
A	ВА	10/28/08	CHANGED TOP LENGTH FROM 16 TO 15 1/4, ADDED SHEAR LENGTH	0.0000 +/001	DRAWN BY: SHORES	DATE: 02/24/09
REV.	ВУ	DATE	DESCRIPTION	ANGLE+/- 1	CHECKED BY:	DATE:_

DESCRIPTION SHIELD AG 11/4 X 2 FERTILIZER SHANK

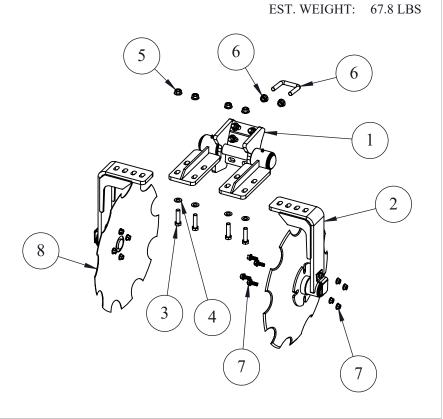
MATERIAL 11/4 X 2 5160 HR BAR

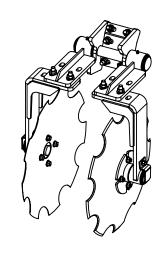
PART NO. **KSC-1299**

REV.

INCLUDED IN KSC-441100						
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.			
1	KSC-441096	Upper Sealer Arm Assembly	1			
		SEE PAGE TWO FOR SERVICE PARTS				
2	KSC-441095	Lower Sealer Arm Assembly	2			
		SEE PAGE TWO FOR SERVICE PARTS				
3	104-B1	1/2-13 X 2" HHCS (Hex Bolt) Grade 5	4			
4	MF4	1/2" Flat Washer	4			
5	AP-500589	1/2-13 Flange Serrated Top Lock Nut	4			
6	KSC-441072-U1	1 OR 1-1/4 X 2 "Flat Way" Shank U-Bolt Hardware Pack	1			
		Includes 3ea U-Bolts (AP-505525) and 6ea Nuts (AP-500589)				
7	KSC-441072-B1	18-DB11-NO Hardware Pack	1			
		Includes 8ea Bolts (AP-510694) and 8ea Nuts (AP-500585)				
8	18-DB11-NO	18" NOTCHED CONCAVE BLADE	2			

OPTIONAL U-BOLT PACKAGE (ORDER SEPARATELY)					
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.		
6	KSC-441072-U2	1-1/4 X 2 "Edge On" Shank U-Bolt Hardware Pack	1		
		Includes 3ea U-Bolts (AP-305648) and 6ea Nuts (AP-500589)			





OPTIONAL BLADES / HARDWARE				
PART NUMBER	DESCRIPTION	HARDWARE P/N	DESCRIPTION	
18-DB11-P	18" PLAIN	KSC-441072-B1	3/8-16 x 1" Serrated Flange Bolt (AP-510694) and Flange Nut (AP-500585)	
KSC-33551870	18" PLAIN CONCAVE	KSC-441072-B2	1/2-13 x 1" Carriage Bolt (AP-500426) and Flange Nut (AP-500587)	
17WB-CLOSER	17", 12-WAVE DMI SQR PUNCH	KSC-441072-B2	1/2-13 x 1" Carriage Bolt (AP-500426) and Flange Nut (AP-500587)	
17WB-COMBO	17", 12-WAVE COMBO	KSC-441072-B3	1/2-13 x 1" Serrated Flange Bolt (AP-510692) and Flange Nut (AP-500587)	
KSC-33551445	14" CONCAVE	KSC-441072-B4	7/16-14 x 1" Serrated Flange Bolt (AP-510699) and Flange Nut (AP-500586)	
KSC-33551445N	14" NOTCHED CONCAVE	KSC-441072-B4	7/16-14 x 1" Serrated Flange Bolt (AP-510699) and Flange Nut (AP-500586)	

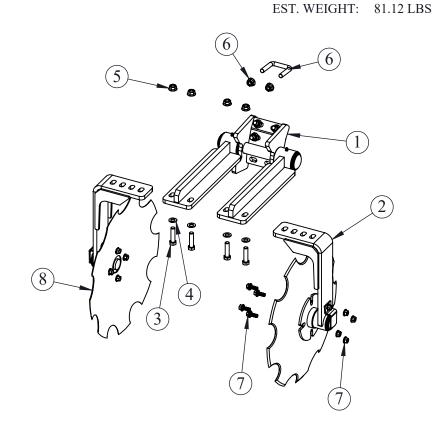
NOTE: OPTIONAL BLADES SUBJECT TO AVAILABILITY

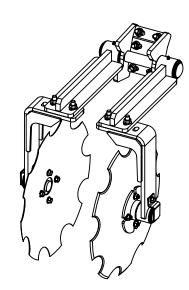
	KSC-441100		A	
E UNLESS SE NOTED	SHIE	LI)	
-/06 -/020	AGRICULTURAL EQUIPMENT			
-/005 -/001	DRAWN BY: HURLBUT	DATE:	/30/2012	
/- 1	CHECKED BY:	DATE:		
RAWING	PART NO.		REV.	
BS	KSC-44110)()	A	

1 (OF 2]	NOTE: HARDWARE IS 4ea PER BLADE				
-	-	-	- TOLERANCE UN OTHERWISE NO.		D		
-	-	-	- 0/0 +/-	~ ~ ~ ~ ~ ~ ~			
-	-	-	0.00 +/-		PMENT		
A	LH	7/2/2014	ADDED DESCRIPTION TO 17" WAVY BLADES 0.000 +/- 0.0000 +/-	Diction Division Divi	8/30/2012		
REV.	BY	DATE	DESCRIPTION ANGLE +/-	CHECKED BY: D.	ATE:		
DESCR		•	MATERIAL DO NOT SCALE DRAV	ING PART NO. KSC-441100	REV.		
SE	ALER		ASSEMBLY Weight: 67.8 LBS	K3C-441100	A		

	INCLUDED IN KSC-441100-E					
ITEM NO. PART NUMBER DESCRIPTION QTY.						
1 KSC-441096-E Upper Sealer Arm Assembly, ONE EXTENDED 1		1				
		SEE PAGE TWO FOR SERVICE PARTS				
2	KSC-441095	Lower Sealer Arm Assembly	2			
		SEE PAGE TWO FOR SERVICE PARTS				
3	104-B1	104-B1 1/2-13 X 2" HHCS (Hex Bolt) Grade 5 4				
4	MF4	1/2" Flat Washer	4			
5	AP-500589	1/2-13 Flange Serrated Top Lock Nut	4			
6	KSC-441072-U1	1 OR 1-1/4 X 2 "Flat Way" Shank U-Bolt Hardware Pack	1			
		Includes 3ea U-Bolts (AP-505525) and 6ea Nuts (AP-500589)				
7	KSC-441072-B1	18-DB11-NO Hardware Pack	1			
		Includes 8ea Bolts (AP-510694) and 8ea Nuts (AP-500585)				
8	18-DB11-NO	18" NOTCHED CONCAVE BLADE	2			

	OPTIONAL	L U-BOLT PACKAGE (ORDER SEPARATELY)	
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
6	KSC-441072-U2	1-1/4 X 2 "Edge On" Shank U-Bolt Hardware Pack	1
		Includes 3ea U-Bolts (AP-305648) and 6ea Nuts (AP-500589)	





		OPTIONAL BLA	DES / HARDWARE	
PART NUMBER	DESCRIPTION	HARDWARE P/N	DESCRIPTION	
18-DB11-P	18" PLAIN	KSC-441072-B1	3/8-16 x 1" Serrated Flange Bolt (AP-510694) and Flange Nut (AP-500585)	
KSC-33551870	KSC-33551870 18" PLAIN CONCAVE KSC-441072-B2 1/2-13 x 1" Carriage Bolt (AP-500426) and Flange Nut (AP-500587)			
17WB-CLOSER 17", 12-WAVE DMI SQR PUNCH KSC-441072-B2 1/2-13 x 1" Carriage Bolt (AP-500426) and F		1/2-13 x 1" Carriage Bolt (AP-500426) and Flange Nut (AP-500587)		
17WB-COMBO	17", 12-WAVE COMBO	KSC-441072-B3	1/2-13 x 1" Serrated Flange Bolt (AP-510692) and Flange Nut (AP-500587)	
KSC-33551445	14" CONCAVE	KSC-441072-B4	7/16-14 x 1" Serrated Flange Bolt (AP-510699) and Flange Nut (AP-500586)	
KSC-33551445N	14" NOTCHED CONCAVE	KSC-441072-B4	7/16-14 x 1" Serrated Flange Bolt (AP-510699) and Flange Nut (AP-500586)	

NOTE: OPTIONAL BLADES SUBJECT TO AVAILABILITY

NOTE: HARDWARE IS 4ea PER BLADE

1	OF 2	2	NOTE. HARDWARE IS 4	CA FER BLADE				
-	-	-	-				TOLERANCE UNLESS	
-	-	-	-				0/0 +/06	
-	-	-	-				0.00 +/020	
-	-	-	-				0.000 +/005 0.0000 +/001	Г
REV.	BY	DATE		DESCRIPTION			ANGLE +/- 1	Γ
SEA		, WITH EX	TENSION ARM	ASSEMBLY	-	DO NOT Weight:	SCALE DRAWING 81.12 LBS	

AGRICULTURAL EQUIPMENT

KSC-441100-E

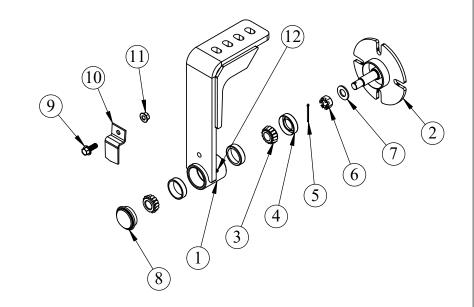
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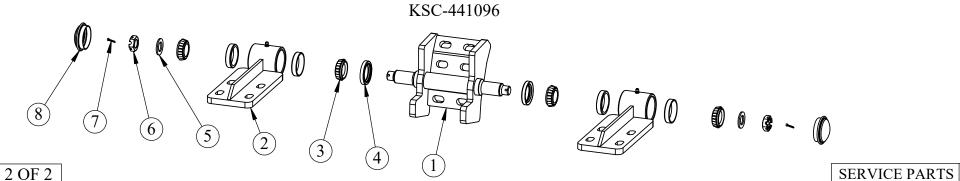
PART NO. KSC-441100-E

	KSC-441095					
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.			
1	KSC-441091	LOWER ARM	1			
2	KSC-441094	DISC SPINDLE	1			
3	KSC-LM11949	LOWER BEARING CONE, LM11949	2			
4	KSC-906297	LOWER END SEAL (POS10017846VHY-S)	1			
5	AP-515454	COTTER PIN, 1/8 X 1 1/2"	1			
6	KSC-442953	5/8"-18 CASTLE NUT	1			
7	AP-500621	5/8" FLAT WASHER, SAE	1			
8	KSC-909912	LOWER HUB CAP	1			
9	AP-510694	3/8"-16 X 1" FLANGE BOLT	1			
10	KSC-441097C	SEALER LOWER ARM CLIP	1			
11	AP-500585	3/8" FLANGE NUT	1			
12	KSC-466360-GF	GREASE ZERK	1			

		KSC-441096	
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	KSC-441093	CENTER ASSEMBLY	1
2	KSC-441092	UPPER PIVOT ARM	2
3	KSC-L44649	UPPER BEARING CONE, L44649	4
4	KSC-906298	UPPER SPINDLE SEAL (TCM 13193 PSB)	2
5	KSC-913608	3/4" SPINDLE WASHER	2
6	KSC-442954	3/4"-16 CASTLE JAM NUT	2
7	AP-515454	COTTER PIN, 1/8 X 1 1/2"	2
8	KSC-909913	UPPER HUB CAP	2
9	KSC-466360-GF	GREASE ZERK	2



KSC-441095



TOLERANCE UNLESS OTHERWISE NOTED 0/0 +/- .06 0.00 +/- .020 0.000 +/- .005 0.0000 +/- .001 ANGLE +/- 1 DESCRIPTION MATERIAL

DO NOT SCALE DRAWING

CHECKED BY:

REV. SERVICE PARTS A

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AGRICULTURAL EQUIPMENT

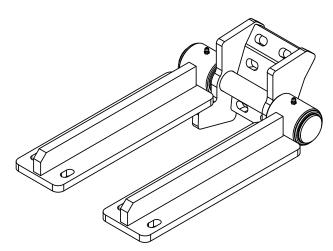
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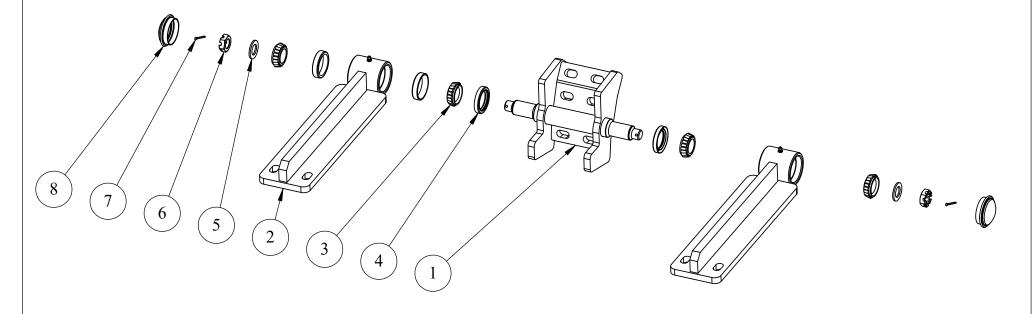
DATE: 8/30/2012

SEALER SERVICE PARTS

ASSEMBLY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	KSC-441093	CENTER ASSEMBLY	1
2	KSC-441092-E	UPPER PIVOT ARM, EXTENDED	2
3	KSC-L44649	UPPER BEARING CONE, L44649	4
4	KSC-906298	UPPER SPINDLE SEAL (TCM 13193 PSB)	2
5	KSC-913608	3/4" SPINDLE WASHER	2
6	KSC-442954	3/4"-16 CASTLE JAM NUT	2
7	AP-515454	COTTER PIN, 1/8 X 1 1/2"	2
8	KSC-909913	UPPER HUB CAP	2
9	KSC-466360-GF	GREASE ZERK	2





-	-	-	-			TOLERANCE UNLESS	
-	-	-	-			0/0 +/06	
-	-	-	-			0.00 +/020	
-	-	-	-			0.000 +/005 0.0000 +/001	D
REV.	BY	DATE	TE	DESCRIPTION	- 1	ANGLE +/- 1	C
DESCRIP	TION			MATERIAL	DO NOT	C SCALE DRAWING	P

ASSEMBLY

UPPER SEALER ARMS, EXTENDED

DO NOT SCALE DRAWING
Weight: 37.07 LBS

RATT NO.

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SHIELD

NC

AGRICULTURAL EQUIPMENT

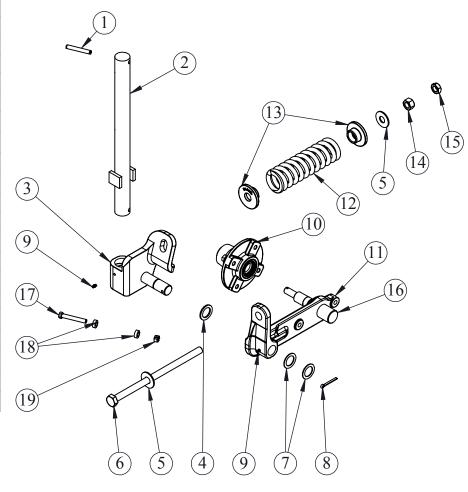
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CHECKED BY:	DATE:

KSC-441096-E

KSC-441096-E NC

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	KSC-466360-RP716	SPRING PIN, 7/16 X 3	1
2	KSC-466315	COULTER SHAFT	1
3	KSC-466320S	CAST STEEL COULTER PIVOT ASSEMBLY	1
4	KSC-466360-MB10	MACHINE BUSHING, 10 GA	1
5	MF6H	WASHER, FLAT, 3/4" HIGH STRENGTH	2
6	106-N1	HHCS, 3/4" X 14" BOLT GR 5	1
7	KSC-466360-MB14	MACHINE BUSHING, 14 GA	2
8	KSC-466360-CP	COTTER PIN, 1/4 X 2"	1
9	KSC-466360-GF	DRIVE ZERK, 1/8 NPT	2
10	KSC-466300-HUB	N633 HUB ASSEMBLY WITH BEARINGS	1
		SEE PAGE 2 FOR HUB SERVICE	
11	KSC-466300S	CAST STEEL COULTER ARM ASSEMBLY	1
12	SPR-1	MAIN SPRING	1
13	S1244SL-SPCC	SPRING CAP, CAST	2
14	N6	NUT, 3/4-10 GR5	1
15	N6J	NUT, 3/4-10 HEX JAM	1
16	KSC-466300-SPL	N633 SPINDLE WITH HARDWARE	1
17	AP-500476	7/16-14 X 3 HEX BOLT GR8	1
18	BE0013	SPACER	2
19	AP-500601	7/16-14 CENTERLOCK HEX NUT	1
		SEE PAGE 2 FOR SPINDLE SERVICE	
	20 PL COMBO (NOT SHOWN)	20" SMOOTH BLADE	
	20 FL COMBO (NOT SHOWN)	20" FLUTED BLADE	
	20 FLC COMBO (NOT SHOWN)	20 CRUCIBLE BLADEB1	
	20 NO COMBO (NOT SHOWN)	20" NOTCHED BLADE	

STANDARD KSC-466360 SHOWN HERE KSC-466360LH AFFECTS TWO PARTS: KSC-466320 (ITEM 3) BECOMES KSC0466320-LH KSC-466300 (ITEM 11) BECOMES KSC-466300-LH



STANDARD BLADE IS 20PL-COMBO

1 (OF 2						KSC-466360	C
-	-	-	-			TOLERANCE UNLESS OTHERWISE NOTED	SHIE	T D
С	LH	2/13/14	REPLACED COLLAR WITH BOLT AND ROLLERS			0/0 +/06	2UIE	LU
В	AL	5/22/07	CHANGED POSITION OF DRIVE ZERK, CHANGED O	REASE ZERK TO DRIV	VE ZERK	0.00 +/020	AGRICULTURAL EQ	UIPMENT
A	BA	12/12/06	ADDED ITEM 17, DRAWING REVISION			0.000 +/005 0.0000 +/001	DRAWN BY: HURLBUT	3/6/2014
REV.	BY	DATE		DESCRIPTION		ANGLE +/- 1	CHECKED BY:	DATE:
DESCRI				MATERIAL			PART NO.	REV.
20"	Coult	er Arm Ass	sembly	Assembly			KSC-46636	0 C

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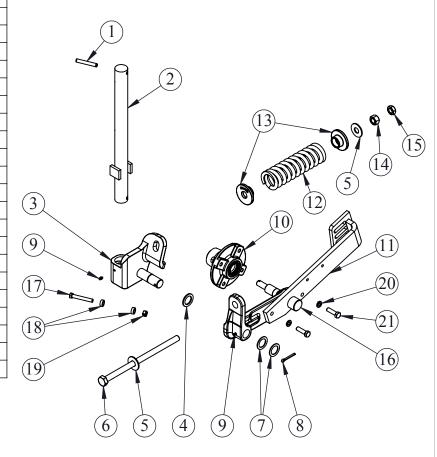
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	KSC-466360-RP716	7/16 X 3 SPRING PIN	1
2	KSC-466315	COULTER SHAFT	1
3	KSC-466320S	CAST STEEL COULTER PIVOT ASSEMBLY	1
4	KSC-466360-MB10	MACHINE BUSHING, 10 GA	1
5	MF6H	WASHER, FLAT, 3/4" HIGH STRENGTH	2
6	106-N1	HHCS, 3/4" X 14" BOLT GR 5	1
7	KSC-466360-MB14	MACHINE BUSHING, 14 GA	2
8	KSC-466360-CP	COTTER PIN, 1/4 X 2"	1
9	KSC-466360-GF	DRIVE ZERK, 1/8 NPT	
10	KSC-466300-HUB	N633 HUB ASSEMBLY WITH BEARINGS	1
		SEE PAGE 2 FOR HUB SERVICE	
11	KSC-531020S	CAST STEEL COULTER ARM ASSEMBLY	1
12	SPR-1	MAIN SPRING	1
13	S1244SL-SPCC	SPRING CAP, CAST	2
14	N6	NUT, 3/4-10 GR5	1
15	N6J	NUT, 3/4-10 HEX JAM	1
16	KSC-466300-SPL	N633 SPINDLE W/ HARDWARE	1
17	AP-500476	7/16-14 X 3 HEX BOLT GR8	1
18	BE0013	SPACER	2
19	AP-500601	7/16-14 CENTERLOCK HEX NUT	1
20	LW4	1/2" LOCK WASHER	2
21	AP-500489	1/2-13 X 1 3/4 HEX BOLT GR5	2
		SEE PAGE 2 FOR SPINDLE SERVICE	
	20PL-COMBO (NOT SHOWN)	20" SMOOTH BLADE	
	20FL-COMBO (NOT SHOWN)	20" FLUTED BLADE	
	20FLC-COMBO (NOT SHOWN)	20" CRUCIBLE BLADE	
	20NO-COMBO (NOT SHOWN)	20" NOTCHED BLADE	

STANDARD KSC-531002 SHOWN HERE KSC-531002LH AFFECTS TWO PARTS: KSC-466320S (ITEM 3) BECOMES KSC0466320S-LH KSC-531020S (ITEM 11) BECOMES KSC-531020S-LH

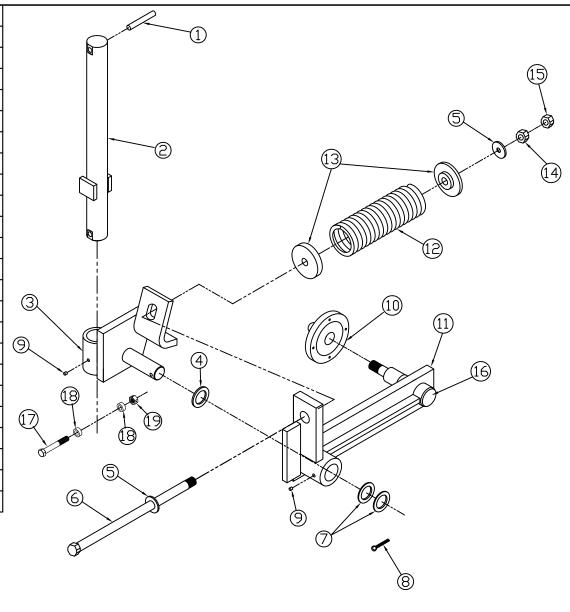


STANDARD BLADE IS 20FLC-COMBO

1 (1 OF 2						KSC-531002	C
-	-	-				TOLERANCE UNLESS OTHERWISE NOTED	SHIE	I D
В	C LH 2/13/14 REPLACED COLLAR WITH BOLT AND ROLLERS B AL 5/22/07 CHANGED POSITION OF DRIVE ZERK, CHANGED GREASE ZERK TO DRIVE ZERK					0/0 +/06 0.00 +/020	AGRICULTURAL E	
A	BA	12/12/06	ADDED ITEM 17, DRAWING REVISION	3.43.152.25.44.1.0 2.44.1.2.25.44			DRAWN BY: HURLBUT	DATE: 2/13/2014
REV.	BY	DATE		DESCRIPTION			CHECKED BY:	DATE:
	20" COULTERARM ASSEMBLY MATERIAL ASSEMBLY DO NOT SCALE DRAWI Weight: 72.43 LBS					CALE DRAWING	KSC-53100)2 REV.

Teen				
COULTER SHAFT	Item	Part #	DESCRIPTION	QTY
COULTER PIVOT ASSEMBLY	1	KSC-466360-RP716	Spring Pin, 7/16 X 3	1
4 KSC-466360-MB10 Machine Bushing 10 ga 5 MF6H Washer, Flat, 3/4' High Strength 6 106-N1 HHCS,3/4' X 14' BOLT GR.5 7 KSC-466360-MB14 Machine Bushing, 14 ga 8 KSC-466360-CP Cotter Pin, 1/4 X 2 9 KSC-466360-GF Drive Zerk 10 KSC-466300-HUB N633 Hub Assembly With Bearings See Page 2 for HUB Service 11 KSC-466300 (20'), KSC-466305 (24') COLTER ARM ASSEMBLY 12 SPR-1 (20'&24') MAIN SPRING 13 S1244SL-SPC SPRING CAP WELDMENT 14 N6 NUT, HEX, 3/4' High Strength 15 N6J NUT, HEX, JAM, 3/4' PLATED 16 KSC-466300-SPL N633 Spindle W/ Hardware 17 KSC-500476 7/16-14 X 3 HEX BOLT GR8 18 BE0013 SPACER 19 AP-500601 7/16-14 CENTERLOCK HEX BOT See Page 2 for Spindle Service 20 24PL COMBO, NOT SHOWN 24' SMOOTH BLADE, 8-HOLE	2	KSC-466315 (20" & 24")	COULTER SHAFT	1
5 MF6H Washer, Flat, 3/4' High Strength 6 106-N1 HHCS,3/4' X 14' BOLT GR.5 7 KSC-466360-MB14 Machine Bushing, 14 ga 8 KSC-466360-CP Cotter Pin, 1/4 X 2 9 KSC-466360-GF Drive Zerk 10 KSC-466300-HUB N633 Hub Assembly With Bearings See Page 2 for HUB Service COLTER ARM ASSEMBLY 12 SPR-1 (20'%24') MAIN SPRING 13 S1244SL-SPC SPRING CAP WELDMENT 14 N6 NUT, HEX, 3/4' High Strength 15 N6J NUT, HEX, JAM, 3/4' PLATED 16 KSC-466300-SPL N633 Spindle W/ Hardware 17 KSC-500476 7/16-14 X 3 HEX BOLT GR8 18 BE0013 SPACER 19 AP-500601 7/16-14 CENTERLOCK HEX BOT See Page 2 for Spindle Service 20 20 24PL COMBO, NOT SHOWN 24' SMOOTH BLADE, 8-HOLE	3	KSC-466320	COULTER PIVOT ASSEMBLY	1
6 106-N1	4	KSC-466360-MB10	Machine Bushing 10 ga	1
7 KSC-466360-MB14 Machine Bushing, 14 ga 8 KSC-466360-CP Cotter Pin, 1/4 X 2 9 KSC-466360-GF Drive Zerk 10 KSC-466300-HUB N633 Hub Assembly With Bearings See Page 2 for HUB Service 11 11 KSC-466300 (20°), KSC-466305 (24°) COLTER ARM ASSEMBLY 12 SPR-1 (20°&24°) MAIN SPRING 13 S1244SL-SPC SPRING CAP WELDMENT 14 N6 NUT, HEX, 3/4" High Strength 15 N6J NUT, HEX, JAM, 3/4" PLATED 16 KSC-466300-SPL N633 Spindle W/ Hardware 17 KSC-500476 7/16-14 X 3 HEX BOLT GR8 18 BE0013 SPACER 19 AP-500601 7/16-14 CENTERLOCK HEX BOT See Page 2 for Spindle Service 20 20 24PL COMBO, NOT SHOWN 24" SMOOTH BLADE, 8-HOLE	5	MF6H	Washer, Flat, 3/4" High Strength	2
8 KSC-466360-CP Cotter Pin, 1/4 X 2 9 KSC-466360-GF Drive Zerk 10 KSC-466300-HUB N633 Hub Assembly With Bearings See Page 2 for HUB Service See Page 2 for HUB Service 11 KSC-466300 (20°), KSC-466305 (24°) COLTER ARM ASSEMBLY 12 SPR-1 (20°&24°) MAIN SPRING 13 S1244SL-SPC SPRING CAP WELDMENT 14 N6 NUT, HEX, 3/4" High Strength 15 N6J NUT, HEX, JAM, 3/4" PLATED 16 KSC-466300-SPL N633 Spindle W/ Hardware 17 KSC-500476 7/16-14 X 3 HEX BOLT GR8 18 BE0013 SPACER 19 AP-500601 7/16-14 CENTERLOCK HEX BOT See Page 2 for Spindle Service 20 20 24PL COMBO, NOT SHOWN 24" SMOOTH BLADE, 8-HOLE	6	106-N1	HHCS,3/4" X 14" BOLT GR.5	1
9 KSC-466360-GF	7	KSC-466360-MB14	Machine Bushing, 14 ga	2
10 KSC-466300-HUB N633 Hub Assembly With Bearings See Page 2 for HUB Service 11 KSC-466300 (20"), KSC-466305 (24") COLTER ARM ASSEMBLY 12 SPR-1 (20"&24") MAIN SPRING 13 S1244SL-SPC SPRING CAP WELDMENT 14 N6 NUT, HEX, 3/4" High Strength 15 N6J NUT, HEX, JAM, 3/4" PLATED 16 KSC-466300-SPL N633 Spindle W/ Hardware 17 KSC-500476 7/16-14 X 3 HEX BOLT GR8 18 BE0013 SPACER 19 AP-500601 7/16-14 CENTERLOCK HEX BOT See Page 2 for Spindle Service 20 24PL COMBO, NOT SHOWN 24" SMOOTH BLADE, 8-HOLE	8	KSC-466360-CP	Cotter Pin, 1/4 X 2	1
See Page 2 for HUB Service 11 KSC-466300 (20"), KSC-466305 (24") COLTER ARM ASSEMBLY 12 SPR-1 (20"&24") MAIN SPRING 13 S1244SL-SPC SPRING CAP WELDMENT 14 N6 NUT, HEX, 3/4" High Strength 15 N6J NUT, HEX, JAM, 3/4" PLATED 16 KSC-466300-SPL N633 Spindle W/ Hardware 17 KSC-500476 7/16-14 X 3 HEX BOLT GR8 18 BE0013 SPACER 19 AP-500601 7/16-14 CENTERLOCK HEX BOT See Page 2 for Spindle Service 20 24PL COMBO, NOT SHOWN 24" SMOOTH BLADE, 8-HOLE	9	KSC-466360-GF	Drive Zerk	2
11 KSC-466300 (20"), KSC-466305 (24") COLTER ARM ASSEMBLY 12 SPR-1 (20"&24") MAIN SPRING 13 S1244SL-SPC SPRING CAP WELDMENT 14 N6 NUT, HEX, 3/4" High Strength 15 N6J NUT, HEX, JAM, 3/4" PLATED 16 KSC-466300-SPL N633 Spindle W/ Hardware 17 KSC-500476 7/16-14 X 3 HEX BOLT GR8 18 BE0013 SPACER 19 AP-500601 7/16-14 CENTERLOCK HEX BOT See Page 2 for Spindle Service 20 24PL COMBO, NOT SHOWN 24" SMOOTH BLADE, 8-HOLE	10	KSC-466300-HUB	N633 Hub Assembly With Bearings	1
12 SPR-1 (20°&24°) 13 S1244SL-SPC SPRING CAP WELDMENT 14 N6 NUT, HEX, 3/4° High Strength 15 N6J NUT, HEX, JAM, 3/4° PLATED 16 KSC-466300-SPL N633 Spindle W/ Hardware 17 KSC-500476 7/16-14 X 3 HEX BOLT GR8 18 BE0013 SPACER 19 AP-500601 7/16-14 CENTERLOCK HEX BOT See Page 2 for Spindle Service 20 24PL COMBO, NOT SHOWN 24° SMOOTH BLADE, 8-HOLE			See Page 2 for HUB Service	
13 S1244SL-SPC SPRING CAP WELDMENT 14 N6 NUT, HEX, 3/4" High Strength 15 N6J NUT, HEX, JAM, 3/4" PLATED 16 KSC-466300-SPL N633 Spindle W/ Hardware 17 KSC-500476 7/16-14 X 3 HEX BOLT GR8 18 BE0013 SPACER 19 AP-500601 7/16-14 CENTERLOCK HEX BOT See Page 2 for Spindle Service 20 24PL COMBO, NOT SHOWN 24" SMOOTH BLADE, 8-HOLE	11	KSC-466300 (20"), KSC-466305 (24")	COLTER ARM ASSEMBLY	1
14 N6 NUT, HEX, 3/4" High Strength 15 N6J NUT, HEX, JAM, 3/4" PLATED 16 KSC-466300-SPL N633 Spindle W/ Hardware 17 KSC-500476 7/16-14 X 3 HEX BOLT GR8 18 BE0013 SPACER 19 AP-500601 7/16-14 CENTERLOCK HEX BOT See Page 2 for Spindle Service 20 24PL COMBO, NOT SHOWN 24" SMOOTH BLADE, 8-HOLE	12	SPR-1 (20"&24")	MAIN SPRING	1
15 N6J NUT, HEX, JAM, 3/4' PLATED 16 KSC-466300-SPL N633 Spindle W/ Hardware 17 KSC-500476 7/16-14 X 3 HEX BULT GR8 18 BE0013 SPACER 19 AP-500601 7/16-14 CENTERLUCK HEX BUT See Page 2 for Spindle Service 20 24PL COMBO, NOT SHOWN 24' SMOOTH BLADE, 8-HOLE	13	S1244SL-SPC	SPRING CAP WELDMENT	2
16 KSC-466300-SPL N633 Spindle W/ Hardware 17 KSC-500476 7/16-14 X 3 HEX BOLT GR8 18 BE0013 SPACER 19 AP-500601 7/16-14 CENTERLOCK HEX BOT See Page 2 for Spindle Service 20 24PL COMBO, NOT SHOWN 24' SMOOTH BLADE, 8-HOLE	14	N6	NUT, HEX, 3/4" High Strength	1
17 KSC-500476 7/16-14 X 3 HEX BOLT GR8 18 BE0013 SPACER 19 AP-500601 7/16-14 CENTERLOCK HEX BOT See Page 2 for Spindle Service 20 24PL COMBO, NOT SHOWN 24' SMOOTH BLADE, 8-HOLE	15	N6J	NUT, HEX, JAM, 3/4" PLATED	1
18 BE0013 SPACER 19 AP-500601 7/16-14 CENTERLOCK HEX BOT See Page 2 for Spindle Service 20 24PL COMBO, NOT SHOWN 24" SMOOTH BLADE, 8-HOLE	16	KSC-466300-SPL	N633 Spindle W/ Hardware	1
19 AP-500601 7/16-14 CENTERLOCK HEX BOT See Page 2 for Spindle Service 20 24PL COMBO, NOT SHOWN 24' SMOOTH BLADE, 8-HOLE	17	KSC-500476	7/16-14 X 3 HEX BOLT GR8	1
See Page 2 for Spindle Service 20 24PL COMBO, NOT SHOWN 24' SMOOTH BLADE, 8-HOLE	18	BE0013	SPACER	2
20 24PL COMBO, NOT SHOWN 24' SMOOTH BLADE, 8-HOLE	19	AP-500601	7/16-14 CENTERLOCK HEX BOT	1
			See Page 2 for Spindle Service	
	20	24PL COMBO, NOT SHOWN	24" SMOOTH BLADE, 8-HOLE	
24PLDBJ CLT, OPTIONAL 24" SMOOTH BLADE, 4 HOLE		24PLDBJ CLT, OPTIONAL	24" SMOOTH BLADE, 4 HOLE	1

24" Coulter Arm Assembly



1 [JF 2					
-	-	-	-		TOLERANCE UNLESS OTHERWISE NOTED	
C	LH	2/13/14	REPLACED COLLAR WITH BOLT AND ROLLERS		0/0+/- 1/32	il
В	AL	5/22/07	Changed Positition of Drive Zerk , Change	d Grease Zerk to Drive Zerk	0.00 +/- .020 0.000 +/- .005	
A	BA	12/12/06	ADDED ITEM 17, PICTORIAL REVISION		0.0000 +/001	DRAV
REV.	ВУ	DATE	DESCRI	PTION	ANGLE +/- 1/2	CHEC
DESCRIP	PTION 94"	' Ooultor Arm	n Accombly	MATERIAL		PART

ASSEMBLY

PART NO.

KSC-466370

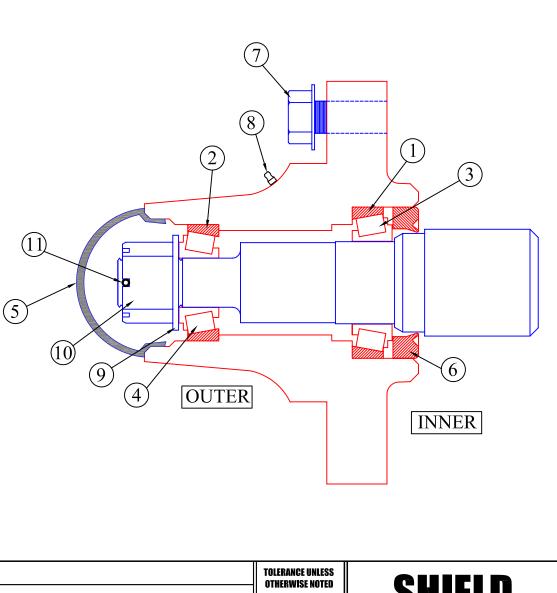
REV.

Item	Part #	Description	QTY
KSC-466300-HUB Cor		Comes Complete With Items 1-8	
1	KSC-LM67010	Inner Bearing Cup(large race)	1
2	KSC-LM11910	Outer Bearing Cup(small race)	1
3	KSC-LM67048	Inner Bearing Cone (large rollers/cage)	1
4	KSC-LM11949	Outer Bearing Cone (small rollers/cage)	1
5	KSC-909911	Hub Cap	1
6	KSC-906296	Seal	1
7	KSC-913572	Flange Head Bolts (each)	4
8	KSC-G1641-B	1/4-28 X 35/64 Grease Zerk	1

Item	Part #	Description	QTY
	KSC-466300-SPL	Comes Complete With Items 9-11	
9	KSC-913608	Spindle Washer	1
10	KSC-912953	Spindle Castle Nut	1
11	KSC-905936	Spindle Cotter Pin	1

Note: HUB P/N KSC-466300-HUB Comes Complete With Items 1-8

Note: Spindle P/N KSC-466300-SPL Comes Complete With Items 9-11



2 OF 2

				TOLERANCE UNLESS OTHERWISE NOTED
				0/0 +/- 1/32
				0.00 +/020
	-			0.000 +/- 005
				0.0000+/001
REV.	ВУ	DATE	DESCRIPTION	ANGLE +/- 1/2

CHECKED BY:

DATE: 01/04/06 DRAWN BY: ALINK

DATE:

DESCRIPTION

N633 Hub & Spindle Parts

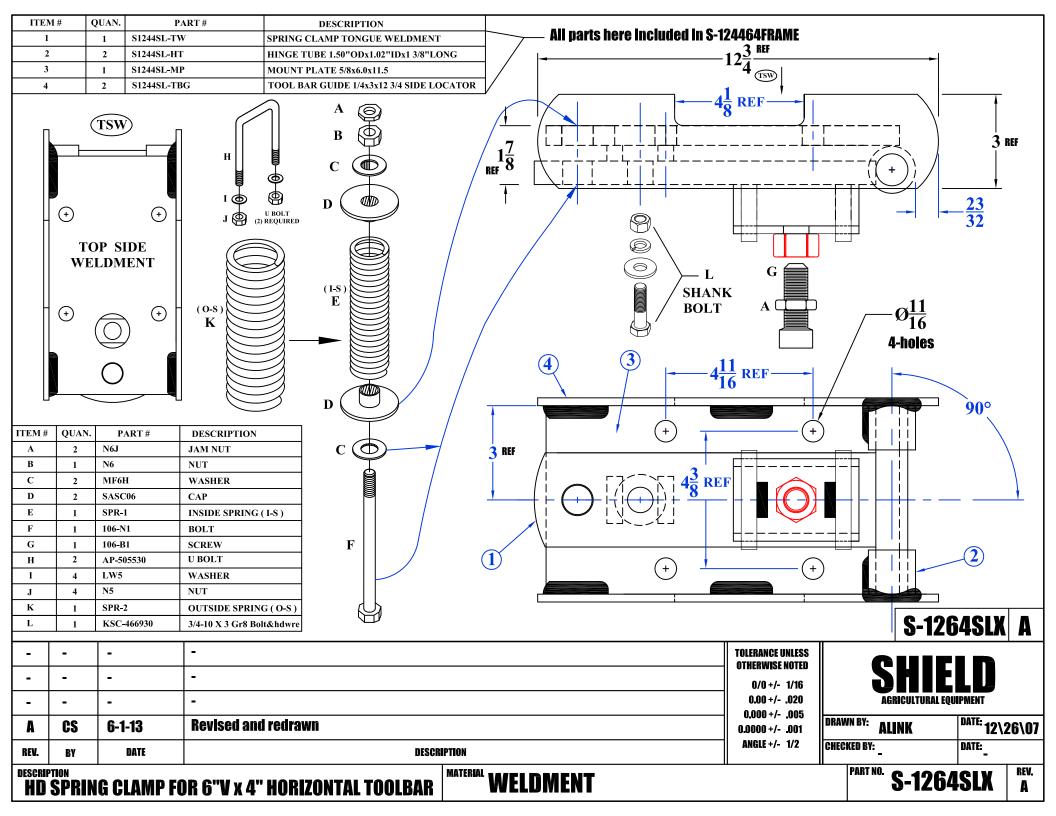
MATERIAL

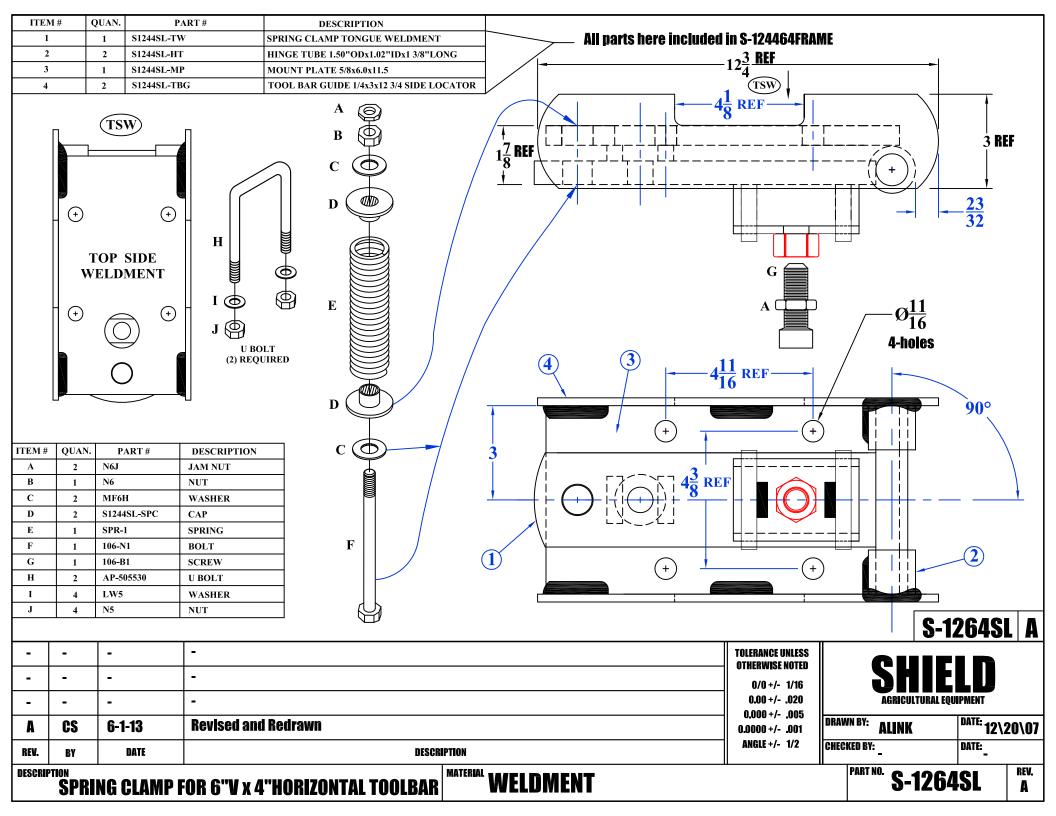
Parts Breakdown

PART NO. HUB SERVICE

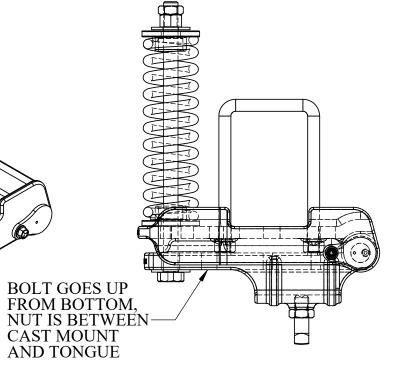
REV.

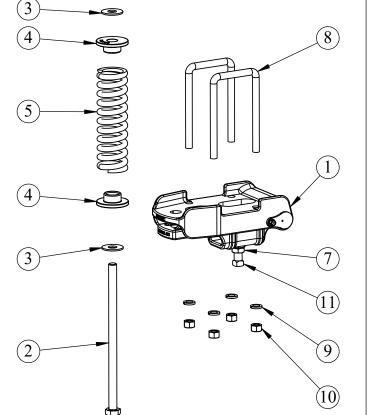
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.		
1	S-124464CFRAME	CAST WELDFRAME	1		
2	106-N1	HHCS, 3/4" X 14" BOLT GR 5	1	(8)	
3	MF6H	WASHER, FLAT, 3/4" HIGH STRENGTH	2		
4	SASC06-C	LARGE SPRING CAP, CAST	2		
5	SPR-2	OUTER SPRING	1		
6	SPR-1	MAIN SPRING	1	(3)	
7	N6H	HEAVY NUT, 3/4-10 GR2	1		
8	N6J	NUT, HEX JAM	2	(4) S	
9	AP-505530	5/8 x 4 x 7 1/2 U-BOLT	2		
10	106-B1	SET SCREW 3/4-10 X 2 SQ HEAD CUP PT	1		
11	LW5	5/8" LOCK WASHER	4	6	
12	N5	NUT, 5/8-11	4		
		BOLT GOES UP FROM BOTTOM, NUT IS BETWEEN		5432	10
Ì		CAST MOUNT AND TONGUE			(12)
 	-	CAST MOUNT AND TONGUE		TOLERANCE UNLESS OTHERWISE NOTED	S-1264CSLX NC SHIELD
	-	CAST MOUNT AND TONGUE		TOLERANCE UNLESS OTHERWISE NOTED 0/0 +/06 0.00 +/020	S-1264CSLX NC SHIELD AGRICULTURAL EQUIPMENT
	-	CAST MOUNT AND TONGUE		TOLERANCE UNLESS OTHERWISE NOTED 0/0 +/06 0.00 +/020 0.000 +/005	S-1264CSLX NC SHIELD AGRICULTURAL EQUIPMENT
	-	CAST MOUNT AND TONGUE		TOLERANCE UNLESS OTHERWISE NOTED 0/0 +/06 0.00 +/020 0.000 +/005 0.0000 +/001	S-1264CSLX NC SHIELD AGRICULTURAL EQUIPMENT
	- - -	CAST MOUNT AND TONGUE		TOLERANCE UNLESS OTHERWISE NOTED 0/0 +/06 0.00 +/020 0.000 +/005 0.0000 +/001 ANGLE +/- 1	S-1264CSLX NC SHIELD AGRICULTURAL EQUIPMENT DRAWN BY: HURLBUT DATE: 5/16/2013





ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	S-124464CFRAME	CAST WELDFRAME	1
2	106-N1	HHCS, 3/4" X 14" BOLT GR 5	1
3	МF6Н	WASHER, FLAT, 3/4" HIGH STRENGTH	2
4	S1244SL-SPCC	SPRING CAP, CAST	2
5	SPR-1	MAIN SPRING	1
6	N6H	HEAVY NUT, 3/4-10 GR2	1
7	N6J	NUT, HEX JAM	2
8	AP-505530	5/8 x 4 x 7 1/2 U-BOLT	2
9	LW5	5/8" SPLIT WASHER	4
10	N5	5/8-11 HEX NUT	4
11	106-B1	SET SCREW 3/4-10 X 2 SQ HEAD CUP PT	1





-	-	-	-		TOLERANCE UNLESS	
-	-	-	-		0/0 +/06	
-	-	-	-		0.00 +/020	
-	-	-	-		0.000 +/005 0.0000 +/001	D
REV.	BY	DATE	DATE	DESCRIPTION	ANGLE +/- 1	C
DECCRI	TION	•	·	MATERIAL	DO MORGO LE E DE LEMBIO	D

CAST SPRING CLAMP FOR 6 X 4 TOOLBAR

ASSEMBLY

DO NOT SCALE DRAWING
Weight: 44.33 LBS

SHIELD

S-1264CSL

AGRICULTURAL EQUIPMENT

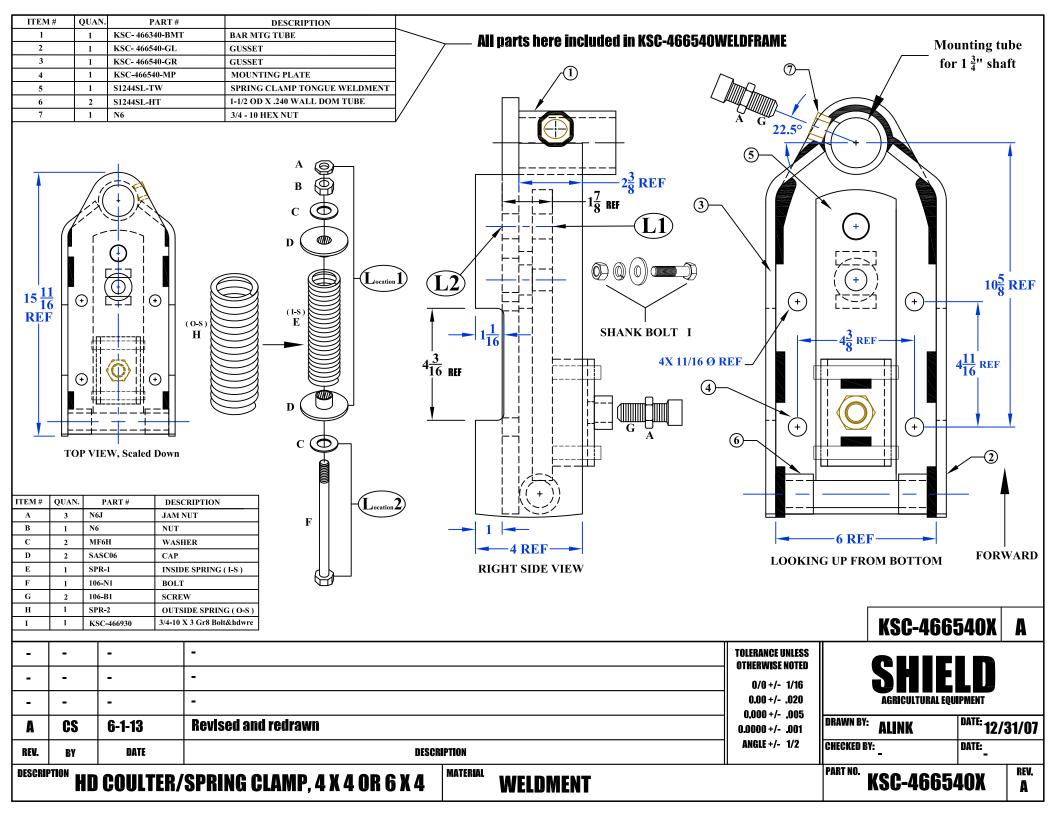
DRAWN BY: HURLBUT 5/16/2013
CHECKED BY: DATE:

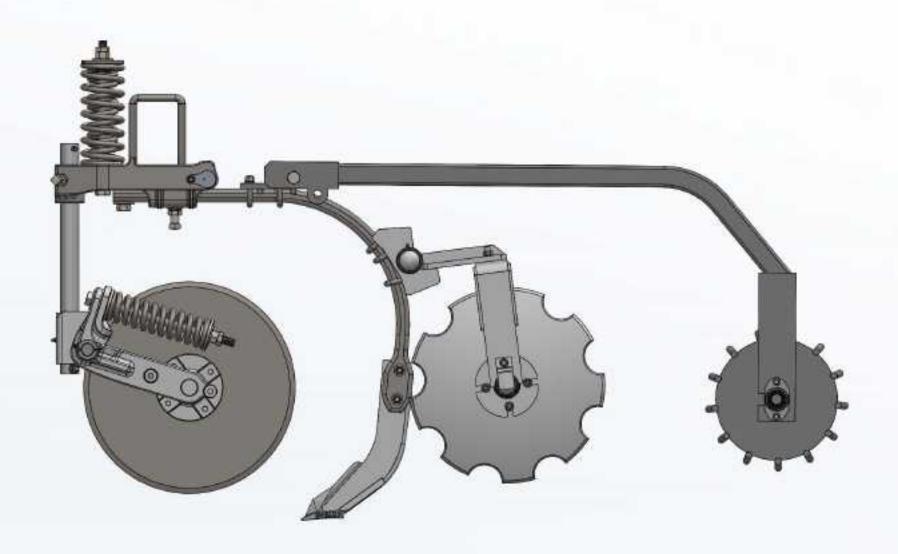
S-1264CSL

NC

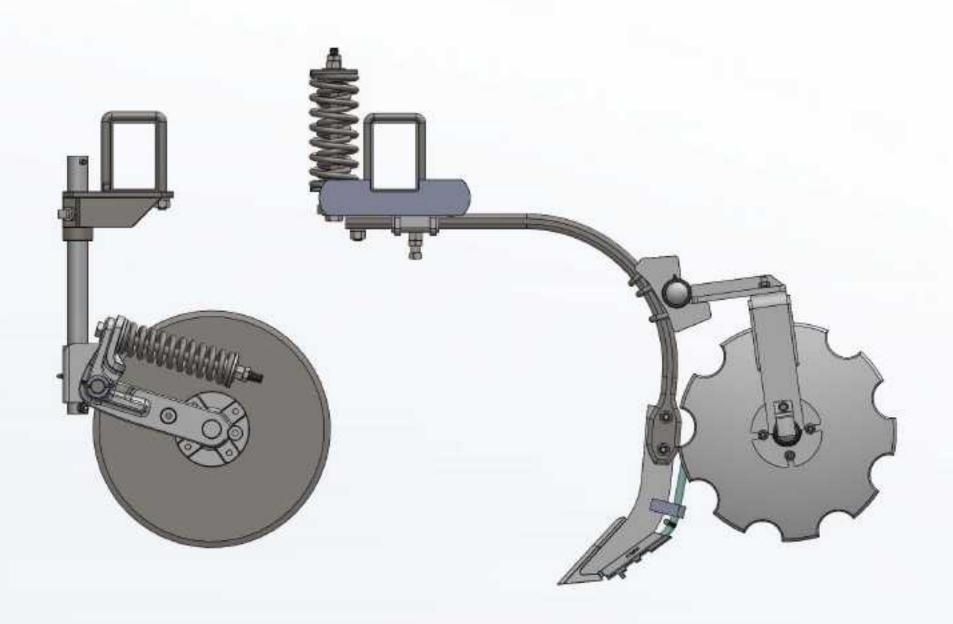
NC

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.			
	KSC-466540CFRAME	CAST TOOLBAR MOUNT FRAME	1	(8)_		
2	106-N1	HHCS, 3/4" X 14" BOLT GR 5	1			
3	MF6H	WASHER, FLAT, 3/4" HIGH STRENGTH	2	(7)		
	SPR-2	OUTER SPRING	1			
	SPR-1	MAIN SPRING	1	(3)		
	SASC06-C	LARGE SPRING CAP, CAST	2	(6) - (8)		
	N6	3/4-10 HEX NUT	2			
	N6J	3/4-10 HEX JAM NUT	1	6		
	MF6	3/4 " FLAT WASHER	1			
	LW6	3/4" SPLIT LOCK WASHER	1			
11	106-E5	3/4-10 X 3-1/2" HEX BOLT GR 8	1	(5)		(7)
		BOLT GOES UP FROM BOTTOM, NUT IS BETWEEN CAST MOUNT AND TONGUE			TOLERANCE UNLESS	9 10 11 KSC-466540SX NC
					OTHERWISE NOTED	SHIELD
					0/0 +/06	AGRICULTURAL EQUIPMENT
					0.00 +/020 0.000 +/005	
REV. BY	DATE	DESCRIPTION			0.0000 +/001 ANGLE +/- 1	DRAWN BY: HURLBUT DATE: 12/8/2011 CHECKED BY: DATE:
DESCRIPTION	DATE		ATERIAL	DO	NOT SCALE DRAWING	PART NO. REV.
	JLTER SPRING CLAM		ASSEMBLY	Wei		KSC-466540SX NO

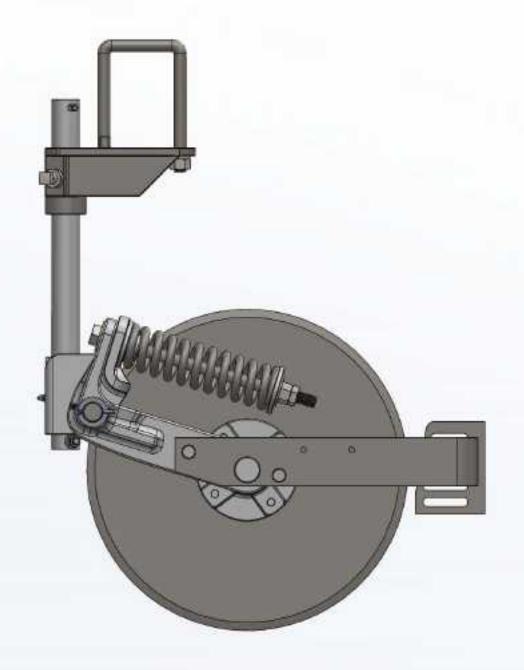














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